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- (19) (CA) CANADIAN PATENT (12)
- (54) Process for Confining Steam Injected Into a Heavy Oil Reservoir
- (72) Kisman, Kenneth E. , Canada
- (73) Alberta Oil Sands Technology and Research Authority , Canada
- (57) 5 Claims

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*PROCESS FOR CONFINING STEAM INJECTED INTO

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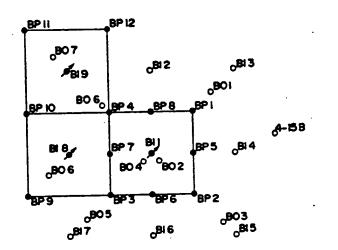
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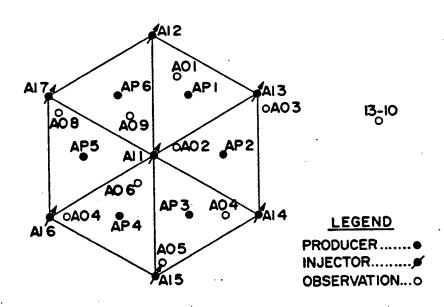
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ABSTRACT OF THE DISCLOSURE

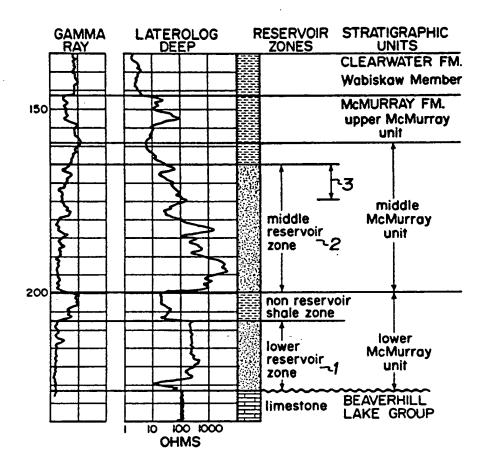
The process is practised in the context of a first pattern of wells completed in a first portion of a heavy oil 5 The first pattern has undergone steaming and production and the underlying reservoir portion is significantly 7 depleted. A second pattern of wells is completed in a second less-depleted portion of the reservoir. The two reservoir 9 portions are adjacent and in fluid communication. This may be 10 through a laterally extending thief zone high in the reservoir, 11 the thief zone having higher permeability to steam than the main 12 body of the reservoir. Steam injected into the second portion 13 thus will be lost into the depleted portion. 14 comprises injecting non-condensable gas into the depleted portion 15 while steaming and producing oil from the less-depleted second 16 portion. The gas is injected at a rate sufficient to maintain 17 the pressure in the two reservoir portions about equal. As a 18 result, the loss of steam to the depleted portion is inhibited. 19



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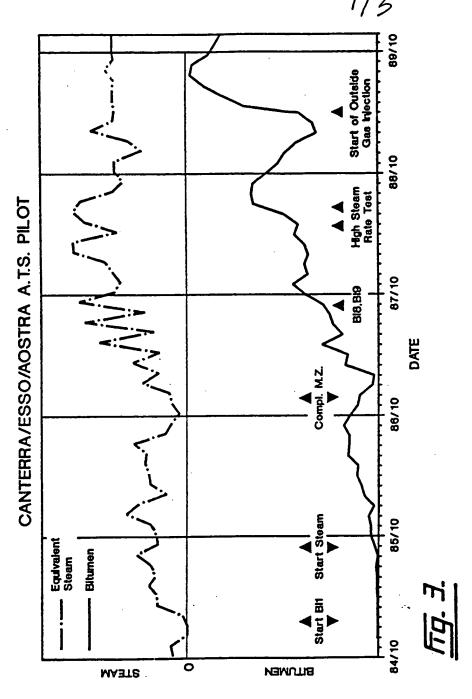


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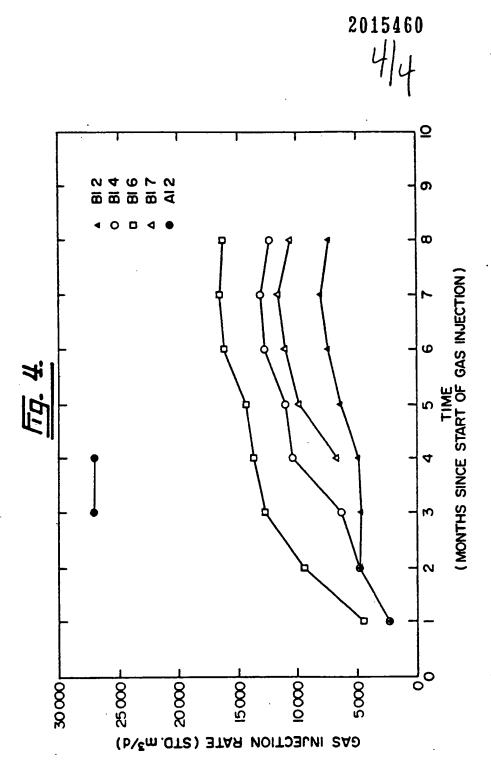
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STAR WIND BEARBYA







1	Field of the Invention
2	This invention relates to an improvement of a steam
3	injection process for the recovery of heavy oil. More
4	particularly, it relates to injecting non-condensable gas into
5	a depleted portion of a reservoir to pressure it up and prevent
6	the escape of steam thereinto, which steam is being injected into
7	an adjacent portion of the reservoir.
8	BACKGROUND OF THE INVENTION
9	It is conventional practice to inject steam into a
10	heavy oil reservoir to heat the formation and reduce the
11	viscosity of the oil, thereafter producing the oil once its
12	mobility has been improved. Such an operation is commonly
13	referred_to as a "thermal project".
14	A problem can arise with respect to a thermal project
15	if a "thief zone" is in communication with the oil reservoir into
16	which the steam is being injected. If this is the case, the
17	injected steam will preferentially move into the thief zone.
18	Heating of the oil-saturated portion of the reservoir is then
19	reduced.
20	Frequently the thief zone is a laterally extending
21	section of that portion of the oil-containing reservoir that is
22 .	to be heated. The section typically will have a relatively high
23	gas or water saturation. Often it is located at the top of or

A thief zone can also occur in another manner. 1 heavy oil thermal projects it is common procedure to practice 2 steam injection and oil production in a first area and, when the 3 reservoir underlying the area is significantly depleted, to then 4 expand the project by commencing operations in an adjacent second 5 area. In some cases, the depleted first portion of the reservoir 6 is in fluid communication with the non-depleted second portion 7 of the reservoir. In this situation, steam injected into the 8 non-depleted portion of the reservoir may migrate into the 9 depleted portion. As a result, the depleted first portion of the 10 reservoir constitutes a thief zone for steam being injected into 11 12 the second portion. When steam escapes into such a thief zone, it is found 13 that injection pressure diminishes and the temperature in the 14

producing portion of the reservoir is relatively low. result, the oil production rate also drops off.

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There is therefore a need for a process that will inhibit losses of injected steam through or into a thief zone.

SUMMARY OF THE INVENTION

This embodiment of the invention is concerned with a situation where there are two adjacent steam injection and fluid production patterns, both completed in the same reservoir. The reservoir portion underlying the first pattern has already experienced some steam injection and oil production. Thus it is

- partially depleted. The reservoir portion underlying the second

 pattern has experienced less depletion. There is fluid

 communication between the patterns stated otherwise, steam

 injected through the wells of the second pattern will enter the

 more depleted reservoir portion.
- In accordance with the invention, non-condensable gas 6 is injected through wells of the first pattern into the more 7 depleted reservoir portion at the same time that steam is 8 injected through wells of the second pattern. Preferably the 9 non-condensable gas is injected at a rate and in an amount 10 sufficient to substantially equalize the pressure in the more 11 depleted reservoir portion with the pressure in the steam zone 12 in the second reservoir portion. When this is done, steam loss 13 into the more depleted portion of the reservoir is inhibited with 14 a concomitant improvement in oil production and steam/oil ratio 15 at the second pattern. The gas-injected into the first pattern 16 may also contribute to improved performance in the production 17 wells within the first pattern. 18

19 <u>DESCRIPTION OF THE DRAWINGS</u>

- 20 Pigure 1 is a schematic showing the patterns and the 21 gas injection wells which were used in demonstrating the 22 invention at a pilot project;
- 23 Figure 2 illustrates with logs the nature of the 24 reservoir in the pilot test area;

1	Figure 3 is a plot showing steam injection and Ditumen
2	production rates for the B pattern of the pilot test. Arrows on
3	the plot indicate when the injection well BI1 was started up,
4	when BI1 injection was switched from hot water to steam, when the
5	middle zone was completed, when injection wells BI8 and BI9 were
6	started up, when the high steam rate test was conducted, and when
7	outside gas injection began; and
8	Figure 4 is a plot of gas injection rate through the
9	wells identified on the plot.
10	DESCRIPTION OF THE PREFERRED EMBODIMENT
11	The invention is exemplified by the following example
12	based on a pilot test conducted in the Kearl Lake region of
13	Alberta.
14	The reservoir at the pilot site, depicted in Figure 2,
15	has two oil producing pay zones, a lower zone 1 and a middle zone
16	2. The middle pay zone 1 is approximately 35 m thick and has a
17	sand region 3 at its upper end. This region 3 is approximately
18	10 m thick and has significantly higher water saturation than the
19	pay zone 2. The region 3 constitutes a thief zone for steam
20	injected through well perforations in the pay zones 1,2.
21	The bitumen in the pay zone 2 is effectively immobile
22	at initial reservoir conditions.
23	A steam drive pilot was initiated in an A pattern
24	consisting of steam injection wells and production wells. The
25	layout of the A pattern wells is shown in Figure 1. Each well

- is identified as to pattern (A), nature (injection (I),
- 2 production (P), or observation (O)) and number. The A pattern
- 3 was an inverted 7-spot with peripheral steam injection to enclose
- 4 the pattern and make it equivalent to an inner pattern in a
- 5 commercial project. The pattern covered 5.37 acres.
- 6 At the same time that the A pattern was drilled, an
- 7 adjacent B pattern was also drilled. The B pattern was
- 8 originally an inverted 5-spot surrounded by 8 steam injection
- 9 wells. It was decided to delay start-up of the B pattern to gain
- 10 operating experience on the A pattern.
- 11 A steam drive was initiated in December, 1981, in the
- 12 A pattern and continued for 5 years. Steam was injected into the
- 13 AI wells and fluid was produced from the AP wells.
- 14 It became clear that a large volume of steam was being
- 15 lost from the A pattern, as the steam-oil ratio was very high.
- As a result of the A pattern experience, changes were
- made to the B pattern prior to its start-up. It was decided not
- 18 to inject steam into the peripheral wells of the B pattern.
- 19 Instead the B pattern was converted from a 5-spot to a 9-spot.
- 20 Start-up of the BI1 pattern occurred in February, 1985,
- 21 and start-up of the patterns of BI8 and BI9 was initiated in
- 22 September, 1987. Steam was injected through the 3 injection
- 23 wells and fluid produced from the 12 production wells in
- 24 conventional fashion.
- Wells BI2, BI3, BI4, BI5, BI6 and BI7 were also
- 26 completed in the reservoir as observation wells and were used to
- 27 monitor temperature and pressure outside the B pattern.

1	The chronology of operations in the B pattern and the
2	effect on bitumen production is shown in Figure 3. Hot water
3	injection was initiated into the lower zone 1 of the BI1 pattern
4	in February, 1985. Steam injection into the lower zone 1 of the
5	BI1 pattern began in August, 1985. Middle zone 2 operations
6	began in December, 1986. The BI8 and BI9 patterns were added in
7	September, 1987.
8	A high rate steam test was conducted in the summer of
9	1988 in which the steam injection rate was approximately doubled
10	for a period of about two months.
11	The outside gas injection test was begun in April,
12	1989, with the injection of natural gas into wells BI2, BI4 and
13	BI6 following perforation of those wells in the region 3 of the
14	middle zone 2. Gas injection into wells BI7 and AI2 was
15	initiated a few months later, as shown in Figure 4.
16	As shown in Figure 3, the high rate steam test resulted
17	in a significant increase in bitumen production rates, but the
18	steam-oil ratio did not improve.
19	After the high rate steam test, the bitumen production
20	rate fell considerably until March, 1989, when the steam
21	stimulation of some production wells began in anticipation of
22	the outside gas injection test.
23	As stated, the outside gas injection test began in
24	April 1989, and is still continuing. Gas injection was conducted
25	simultaneously with steam injection. More particularly, during
26	the outside gas injection test, the steam injection rate was held
27	constant at a rate of only about 60% of that during the high rate
28	steam test. The bitumen production rate during the outside gas
29	injection test

- started to increase significantly within one month, and, over the 1 eight month period since gas injection began, the bitumen 2 production rate has, on average, been more than 80% higher than 3 4 that prior to gas injection. The instantaneous steam-oil ratio during the outside gas injection test also improved considerably over that observed 6 7 prior to outside gas injection. 8 No detrimental effects of outside gas injection have 9 been observed. There has been no noticeable increase in gas production at the production wells. The injected gas remains 10 near the top of the payzone 2 due to gravity effects, while 11 liquids are produced through perforated intervals near the base 12 13 of the pay zone. Prior to outside gas injection, the region 3 allowed 14 fluids to flow out of the B Pattern. In particular, steam, hot 15 water and hot bitumen flowed out of the B pattern during steam 16 injection within the pattern. This was evidenced by temperature 17 and pressure measurements at the observation wells outside the 18 pattern and by the fact that the pressure within the pattern 19 remained low. When the steam injection rate was increased in the 20 B pattern, a temperature response could be detected even within 21 the A pattern. Thus the A pattern constituted a thief zone in 22 communication with the B pattern. 23
- 24 At the time gas injection began into region 3 through
 25 wells outside the B pattern, the pressure within the B pattern
 26 was only about 800 kPa. The native reservoir pressure is about

300 kPa. Within three months of the commencement of outside gas injection, the pressure within the B pattern increased from 800 2 kPa to over 1000 kPa and the pressure within the A pattern 3 increased from about 400 kPa to over 900 kPa. Within the B 4 pattern, the temperature increased along with the pressure as 5 6 determined by saturated steam conditions within the B pattern. Prior to and during the outside gas injection 7 operation, wells AP1 and AP3 and AP6 were maintained on 8 production even though no steam was injected into any wells in 9 the A pattern. Prior to the commencement of outside gas 10 injection, the A pattern wells benefitted from heat communication 11 12 with the B pattern but this heat communication was eliminated when gas injection began. Even though the A pattern wells lost 13 heat communication, the production performance of wells AP1, AP3 14 and AP6 has increased over that prior to gas injection. This 15 increased-production is believed to be related to an improved 16 gravity drainage mechanism due to the increased gas saturation 17

in the A pattern.

THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS POLLOWS:

1. A method for recovering heavy oil that is effectively immobile at reservoir conditions, from a reservoir having a partially-depleted portion penetrated by a first pattern of wells and an adjacent less-depleted portion penetrated by a second pattern of steam injection and oil production wells which are completed in said less-depleted portion, the less-depleted portion of the reservoir being in fluid communication with the partially-depleted portion, comprising:

injecting steam into the less-depleted portion of the reservoir through the injection wells of the second pattern, to heat the oil in said portion and render it mobile;

simultaneously injecting non-condensable gas, through at least one well of the first pattern, into the partially-depleted portion of the reservoir at a rate and in an amount sufficient to maintain the pressure in the partially-depleted portion at the gas injection wells about equal with the pressure in the reservoir portion underlying the second pattern and undergoing steam injection; and

producing heated oil from the second pattern.

2. The method as set forth in claim 1 wherein: the non-condensable gas injected is selected from the group consisting of natural gas, flue gas and carbon dioxide.

- 3. The method as set forth in claim 2 wherein:

 the production wells of the second pattern are
 perforated low in the payzone of the reservoir.
- 4. The method as set forth in claim 3 wherein: the reservoir portions are in fluid communication through a thief zone high in the reservoir.
- 5. The method as set forth in claim 1 wherein:
 the reservoir portions are in fluid communication
 through a thief zone high in the reservoir; and
 steam and gas injection are continued simultaneously
 after heat breakthrough at the production wells of the second
 pattern.



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